


| | | | |
|------------------------|--|--------------|-----------------|
| DART AEROSPACE LTD | | Work Order: | 6133 |
| Description: GUSSET | | Part Number: | PB 674 3001-254 |
| Inspection Dwg: Rev: B | | Page 1 of 1 | |

| | | | |
|---|---------------|---|-----------|
| X | First Article | X | Prototype |
|---|---------------|---|-----------|

[illegible]

| | |
|--------------|-------|
| Measured by: | HB |
| Date: | 6-9-3 |

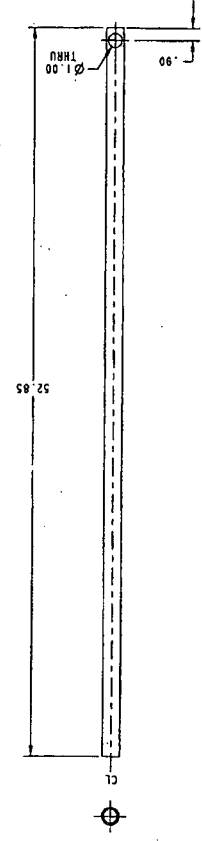
| | |
|--------------------|---|
| Audited by: |  |
| Date: | 08/09/03 |

| | |
|---------------------|----------|
| Prototype Approval: | <i>h</i> |
| Date: | <i>4</i> |

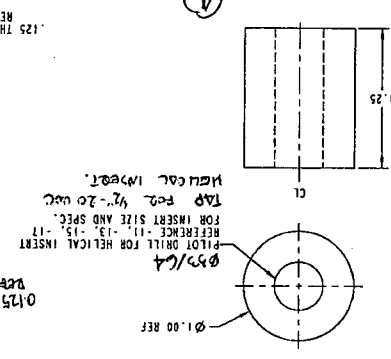
| Rev | Date | Change | Revised by | Approved |
|-----|------|-----------|------------|----------|
| A | | New Issue | KJ/JLM | |

SHIP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 4193

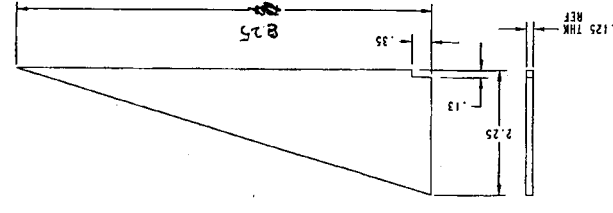
① -247 INNER TUBE
MATERIAL: 1.25 OD X .125 WALL, 6061-T6, WW-T-100/6
SCALE: 0.250



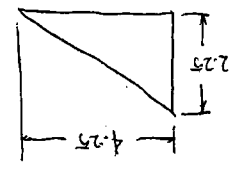
④ -249 INNER TUBE BUSHING
MATERIAL: 1.00 RND, 6061-T6, 00-A-200/8
SCALE: 2.000



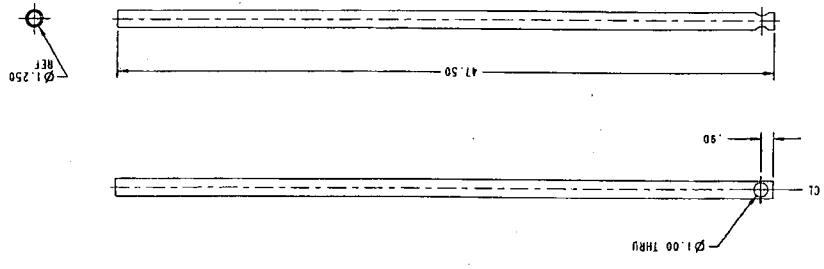
④ -253 GUSSET
MATERIAL: .125 THK, 6061-T6, 00-A-250/11
SCALE: 1.000



④ -274 GUSSET
MATERIAL: .125 THK, 6061-T6, 00-A-250/11



① -257 INNER TUBE
MATERIAL: 1.25 OD X .125 WALL, 6061-T6, WW-T-100/6
SCALE: 0.250



PREMIER AVIATION, INC.
2000 Aviation Parkway, Grand Prairie, Texas 75050
DOWNSUB B67-43001
UNIT 23 of 45
ORIGINAL

RELEASED
06/14/20

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Tuesday, 19/08/2008 4:06:39 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GUSSET

Job Number: 41493

Part Number: PB6743001254

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/05 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-09-04

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Tuesday, 19/08/2008 4:06:39 PM
User: Julie Lecocq

Process Sheet

| | |
|---|---|
| Customer : CU-DAR001 Dart Helicopters Services | Drawing Name : GUSSET |
| Job Number : 41493 | |
| Estimate Number : 13415 | |
| P.O. Number : | Part Number : PB6743001254 |
| This Issue : 19/08/2008 S.O. No. : | Drawing Number : B67-43001 P.23 |
| Prsht Rev. : NC | Project Number : N/A |
| First Issue : / / Type : SMALL /MED FAB | Drawing Revision : B1 |
| Previous Run : 40053 | Material : |
| Written By : | Due Date : 18/09/2008 Qty: 30 Um: Each |
| Checked & Approved By : <u>JUL 08.8.20</u> | |
| Comment : est rev A new issue 08.06.19 DD verified: EC | |

Additional Product

Job Number:



| | | |
|----------------|------------------------------|----------------------|
| Seq. #: | Machine Or Operation: | Description : |
|----------------|------------------------------|----------------------|

| | | |
|-----|-------------|--------------------|
| 1.0 | M6061T6S125 | 6061-T6 .125 Sheet |
|-----|-------------|--------------------|



Comment: Qty.: 0.0697 sf(s)/Unit Total : 2.0916 sf(s)
6061-T6 .125Sheet
batch: 169058 B 8-9-2

| | | |
|-----|-----------|----------------|
| 2.0 | WATER JET | FLOW WATER JET |
|-----|-----------|----------------|



Comment: FLOW WATER JET
1-Cut as per Dwg B67-43001
Dwg Rev: B1 B 8-9-2
Prog Rev: B1
2-Deburr if necessary B 8-9-2



| | | |
|-----|-----|--|
| 3.0 | QC2 | INSPECT PARTS AS THEY COME OFF MACHINE |
|-----|-----|--|



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

| | | |
|-----|-----|--------------|
| 4.0 | QC8 | SECOND CHECK |
|-----|-----|--------------|



Comment: SECOND CHECK

508/02/13 counter (32)

| | | |
|-----|-------------|-----------------------|
| 5.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: 131

8/9/14

(32x)
50